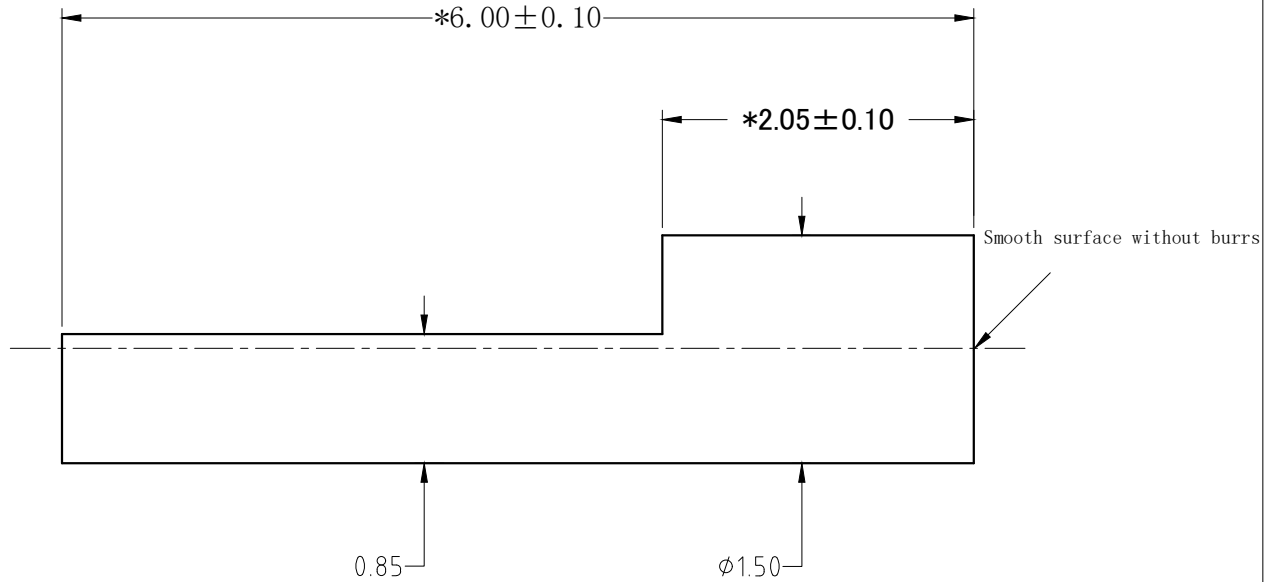
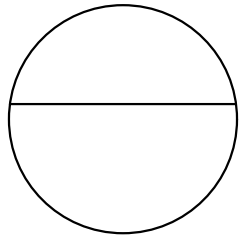


Please Approve this Drawing	
Date	
Signature	

NO.	Part Name	Q'TY	Material	Plated surface
1	Plunger	1	BBi59	Au 3u" Min. OVER 50~100U' NI



Online note:

1. The surface must be free of burrs, scratches, and other defects
2. Key dimensions:*
3. Undeclared chamfer: C/R0.10
4. Surface roughness requirement: Ra0.4
5. Pay attention to increasing the coating thickness (0.0025mm) during size measurement
6. Salt spray test: 48 hours

VER.	DESCRIPTION	ECN NO.	DATE

DRAWN	CDH	DATE	2017.8.5			DongGuan SUNMON Electronics Co., Ltd.			
CHECKED		SCALE	10:1	VER.	A.0				
APPROVED		TITLE	POGO PIN			Ang:	Dim:		
PROJECT		MPN NO.	PPF.01-006-0302			0 ±1°	0 ±0.15		
SHEET	1 of 1	UNIT	mm			.0 ±0.5°	.0 ±0.10		
						.00 ±0.25°	.00 ±0.05		